

FIG. 1

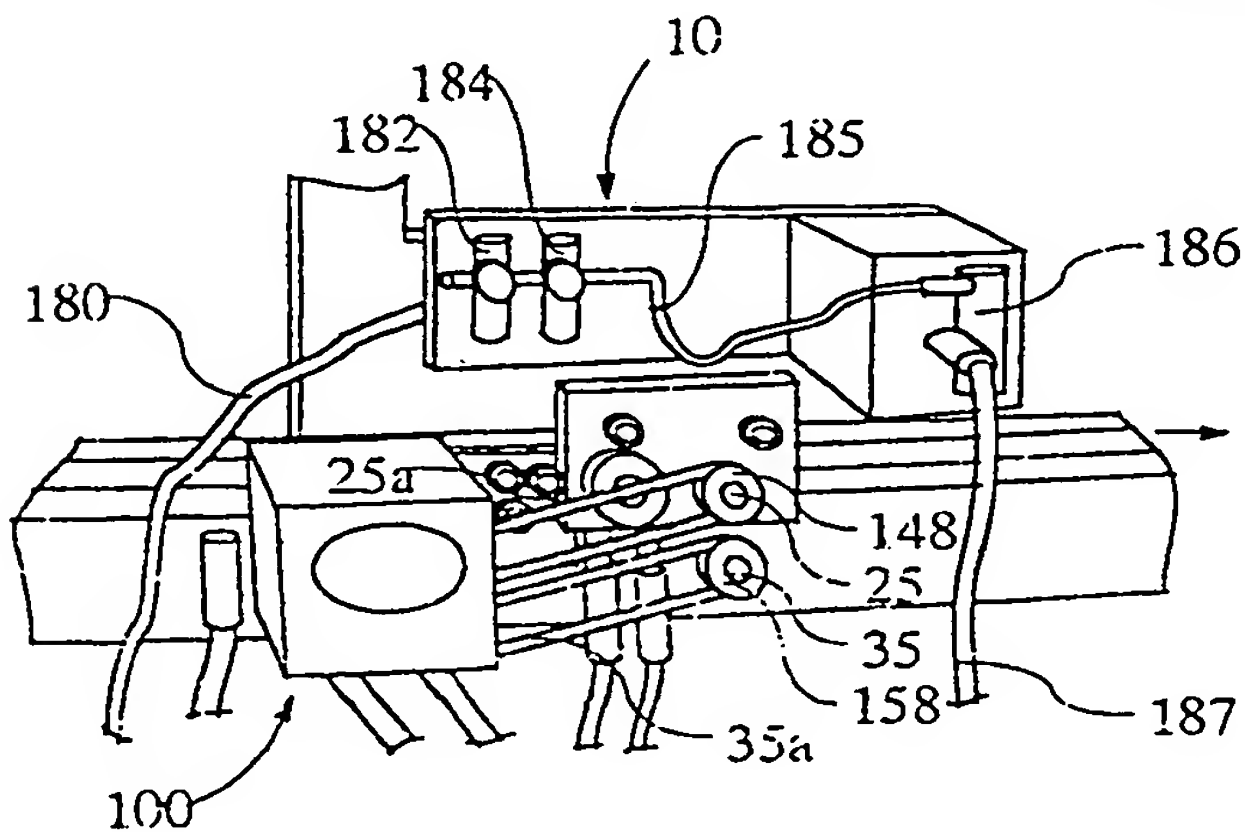


FIG. 2

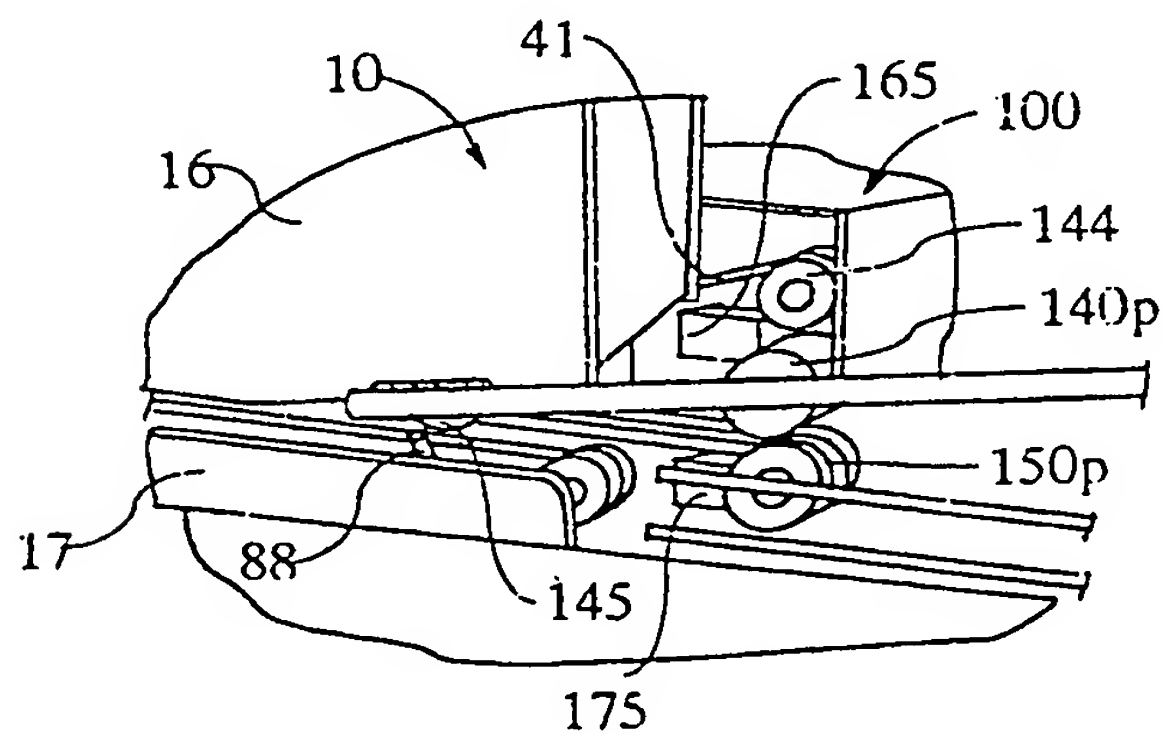


FIG. 3

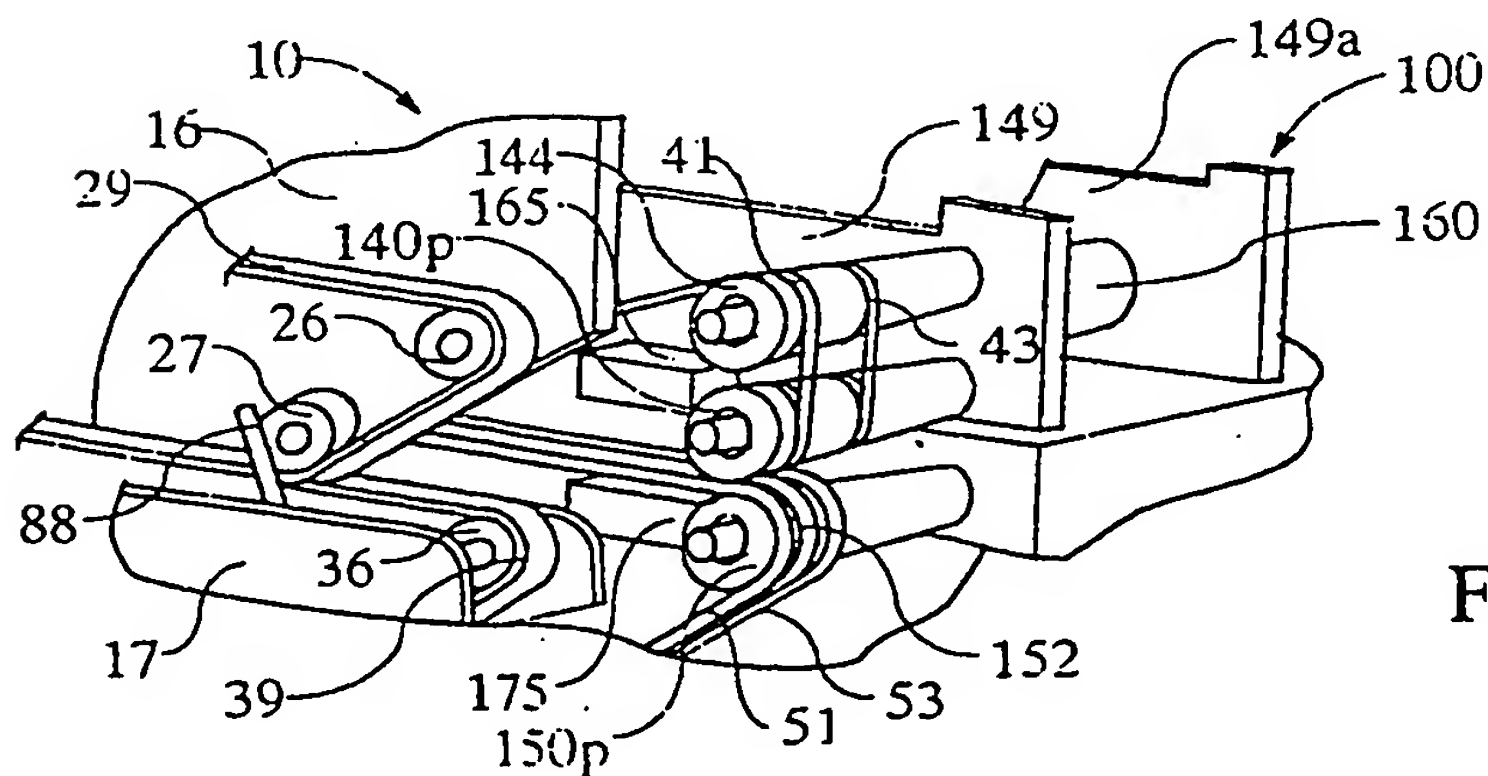


FIG. 4

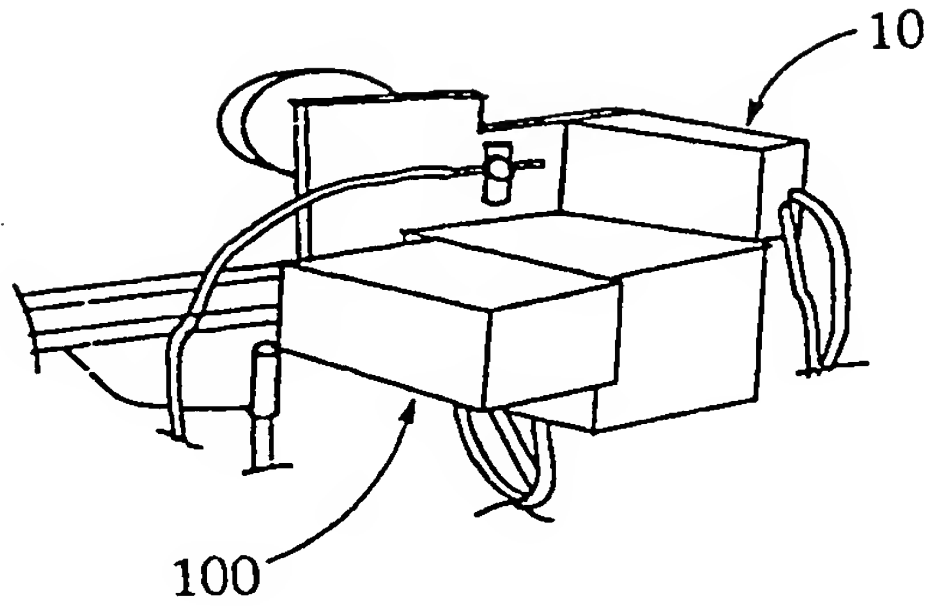


FIG. 5

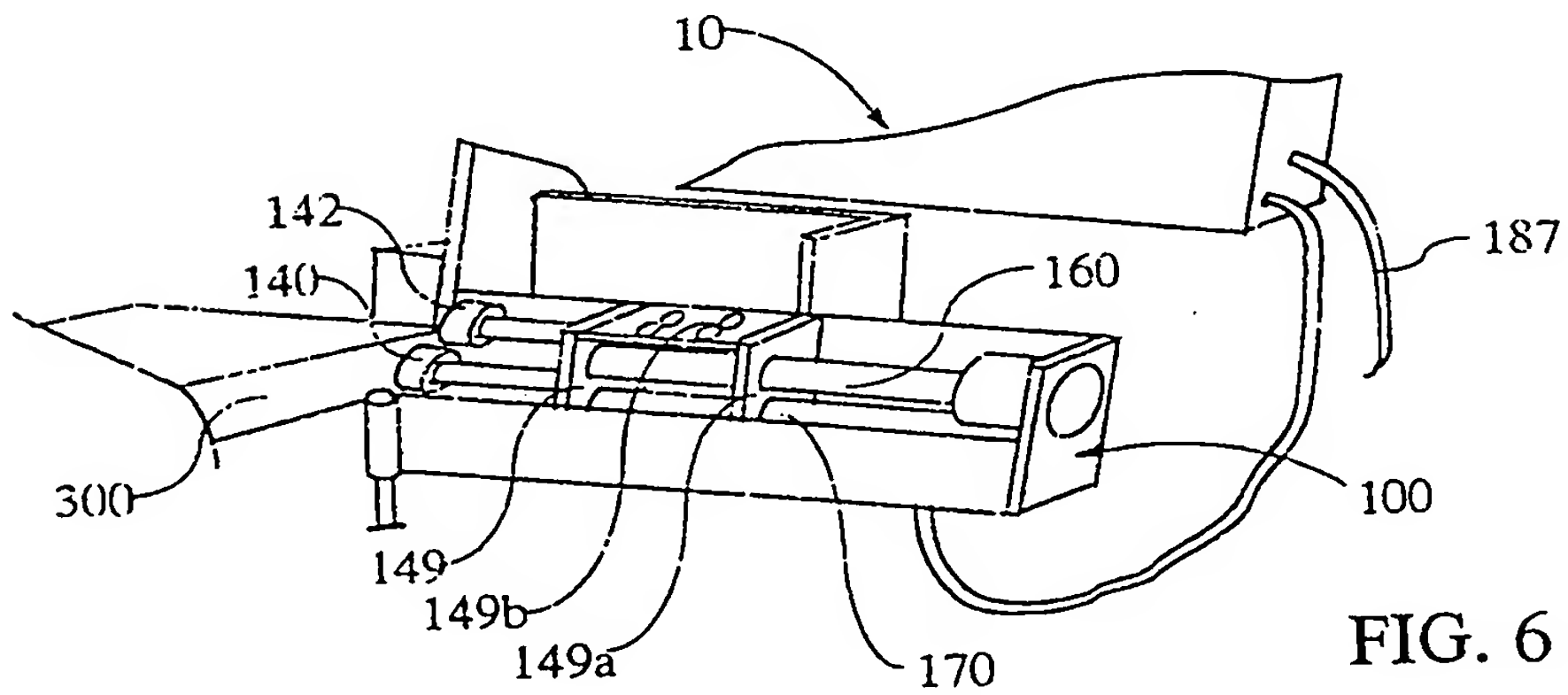


FIG. 6

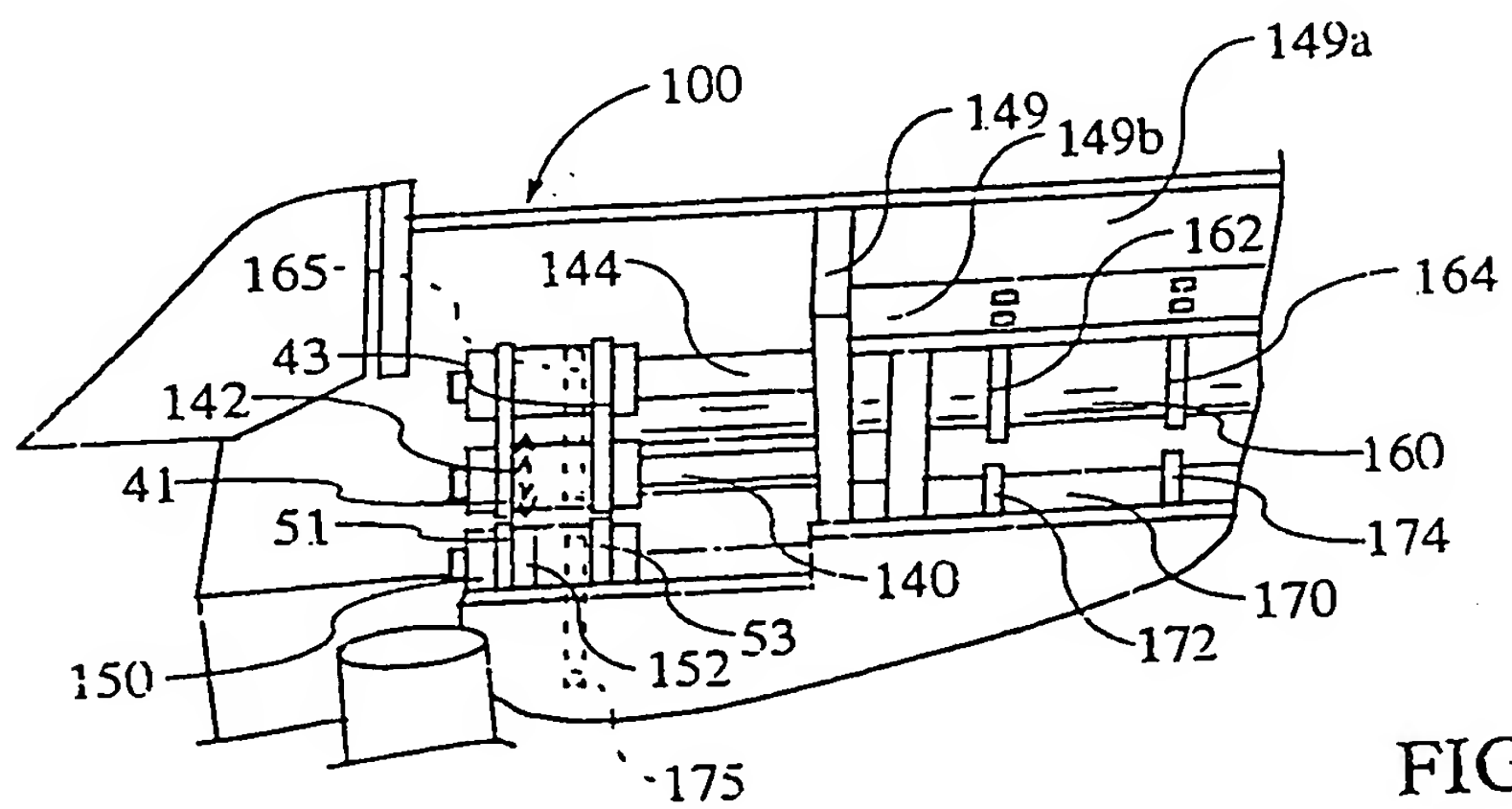


FIG. 7

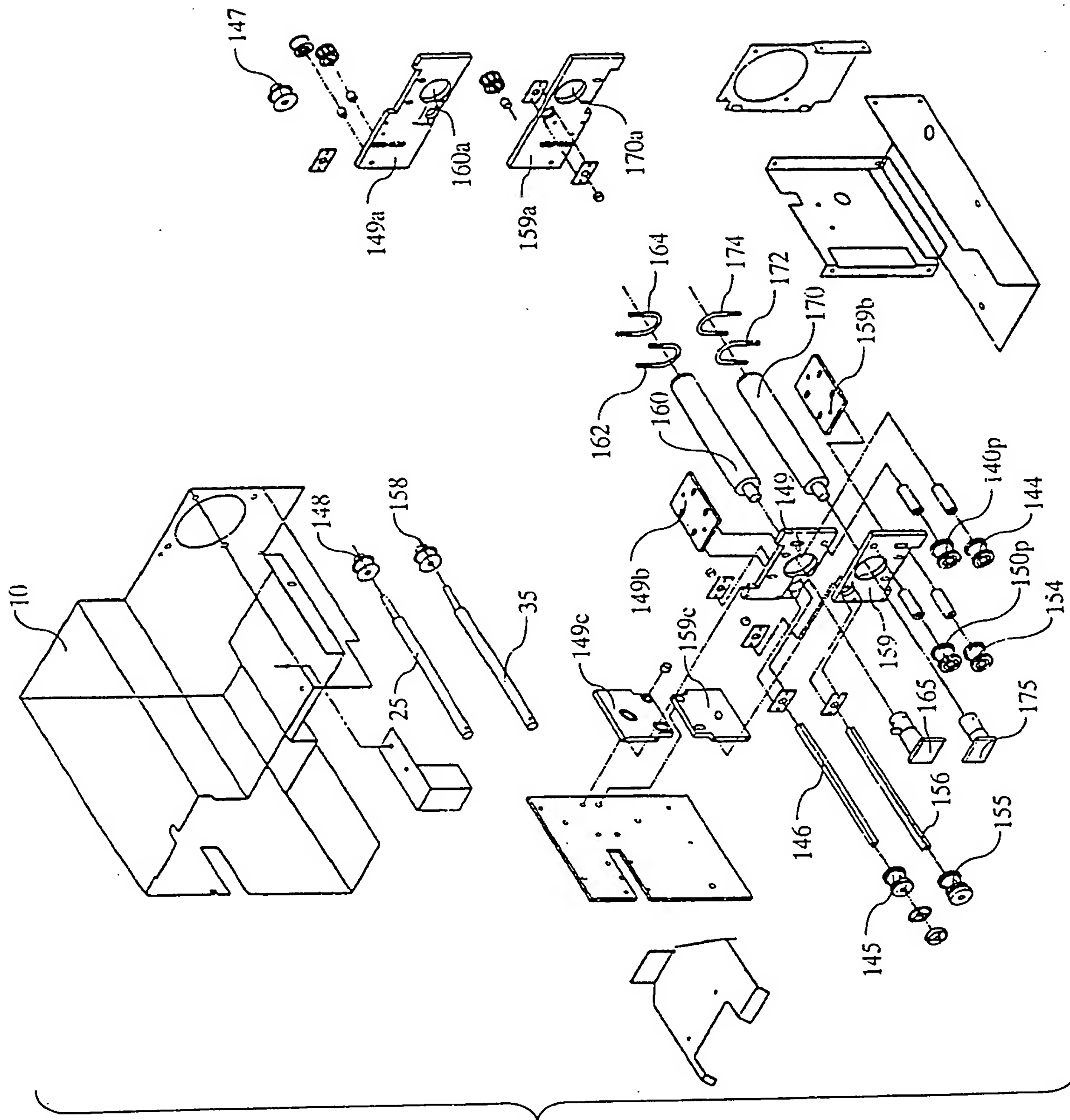


FIG. 8

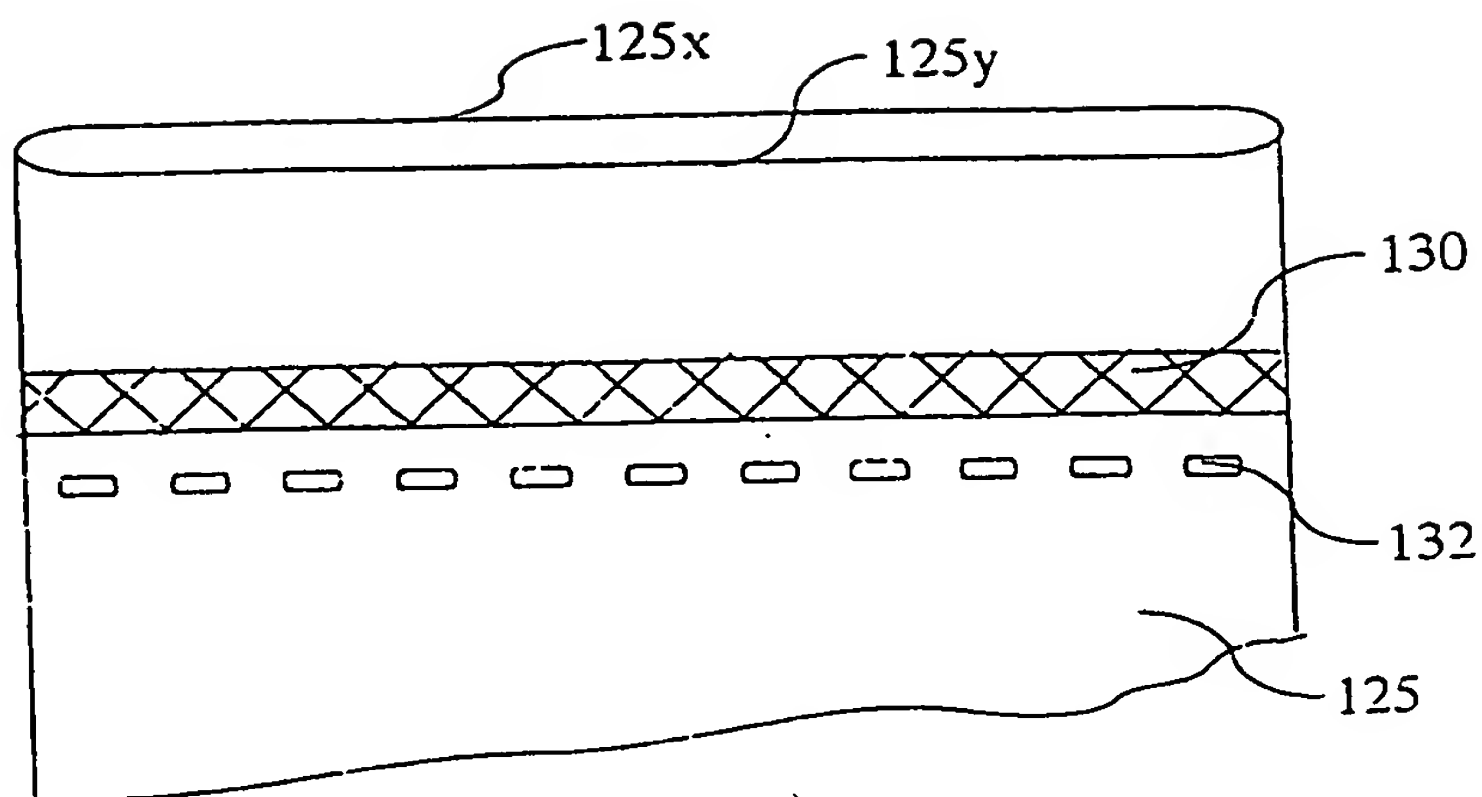


FIG. 9

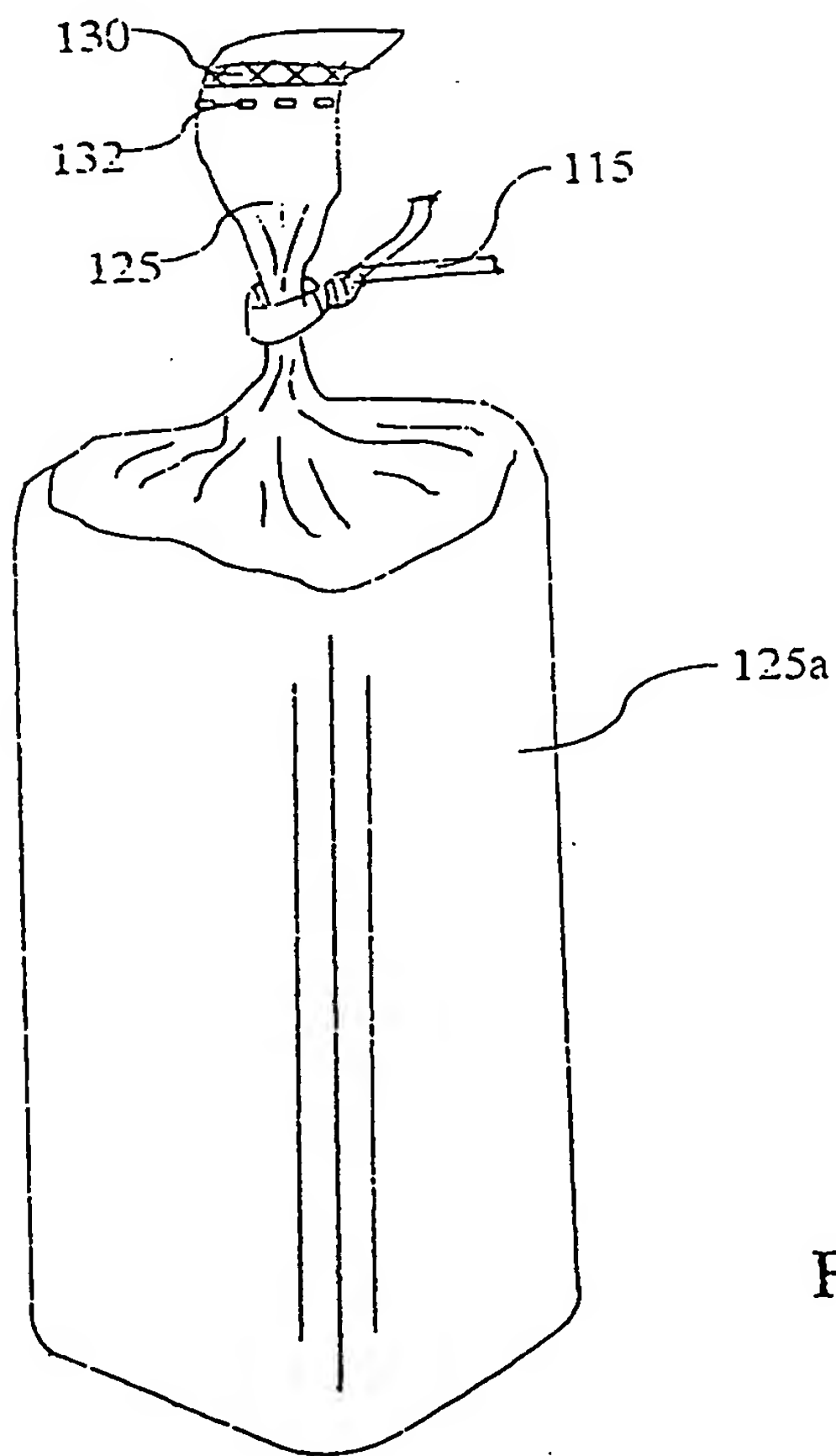


FIG. 10

BAG SEALING PROFILE FOR PRODUCTION SETUP

psi equal 25

MAXIMUM TEMPERATURE 600°F.

Conveyor Speed FPM	60	50	40	34	28
Servo-tyer FPM	125	104	85	71	56
Servo belt setting	11	10	9	8	7
Bag 2.0 mil	N/A	N/A	600	550	475
Bag 1.5 mil	500	535	500	485	440
Bag 1 mil	550	475	445	415	385

Note: The above temperatures are used as a guide only. Bag characteristics may require temperature adjustment for bag quality.

FIG. 11

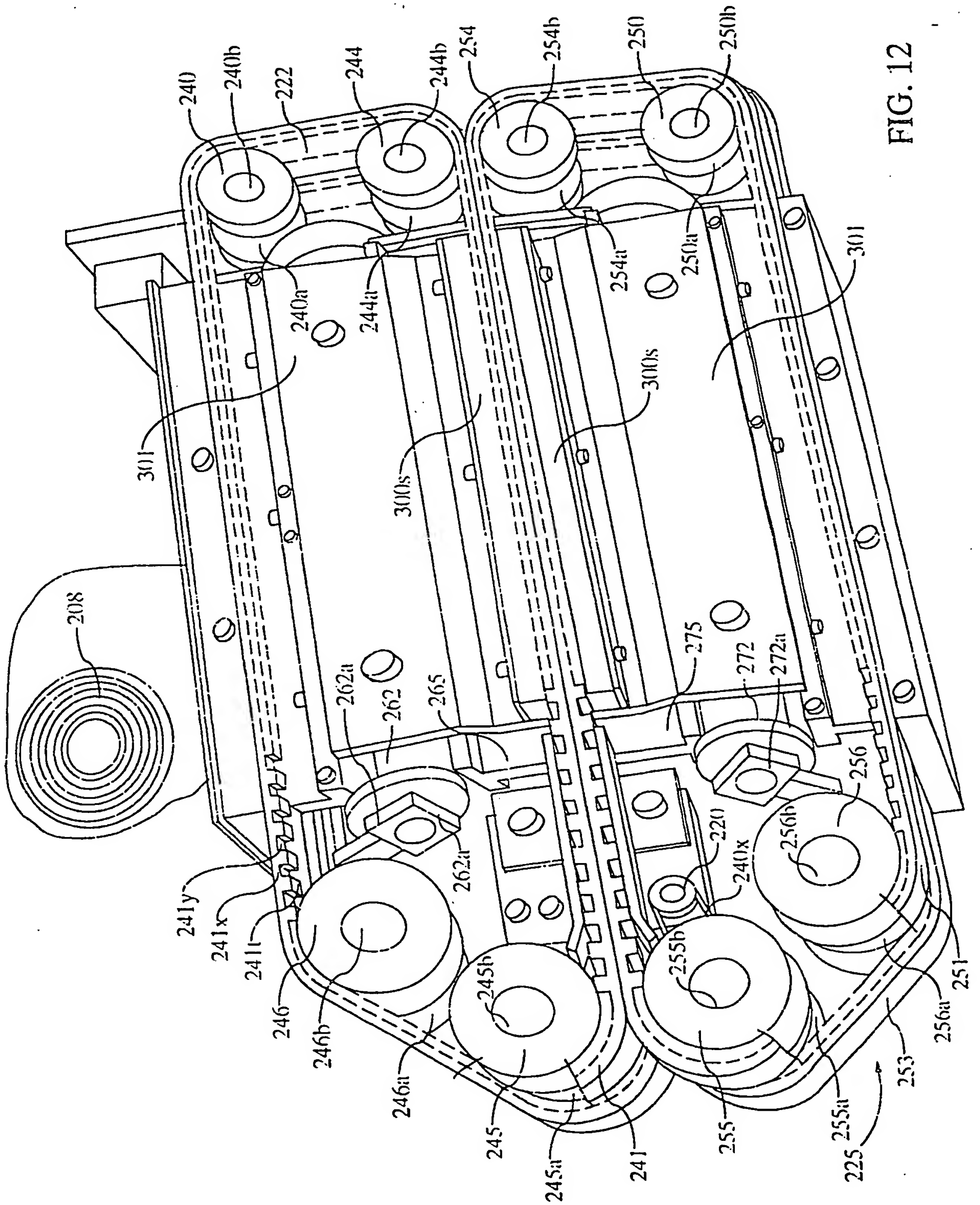


FIG. 12

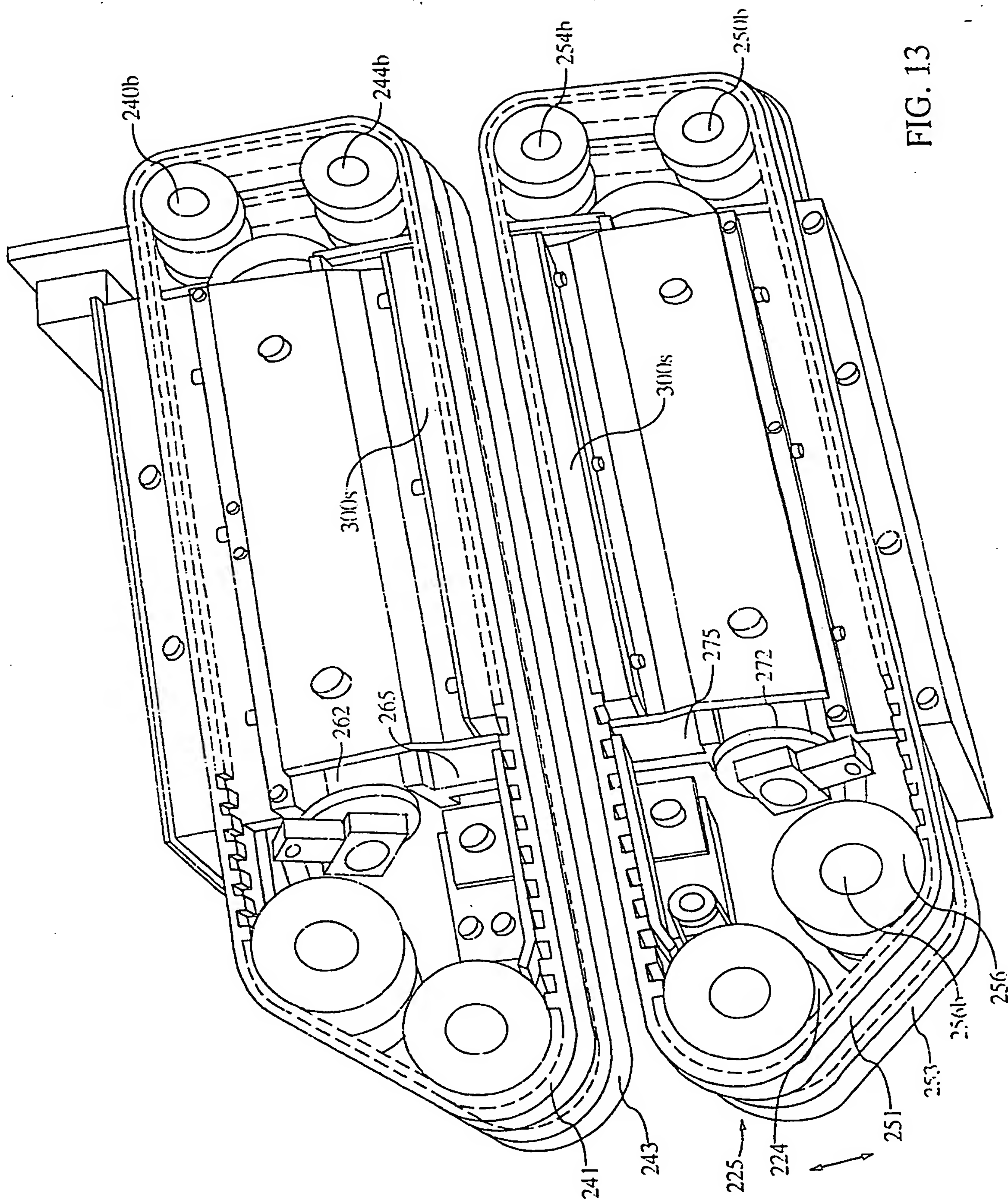
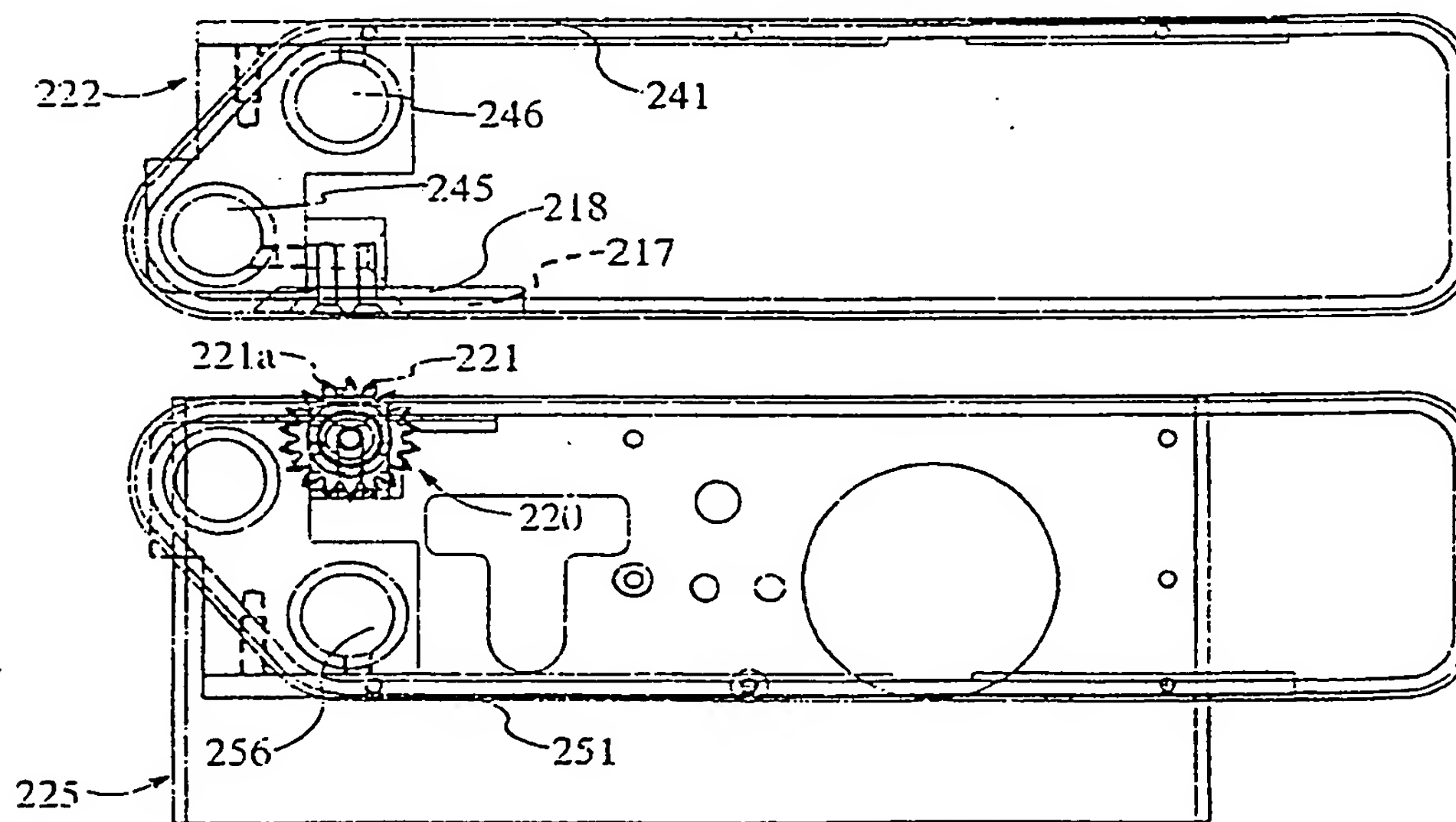
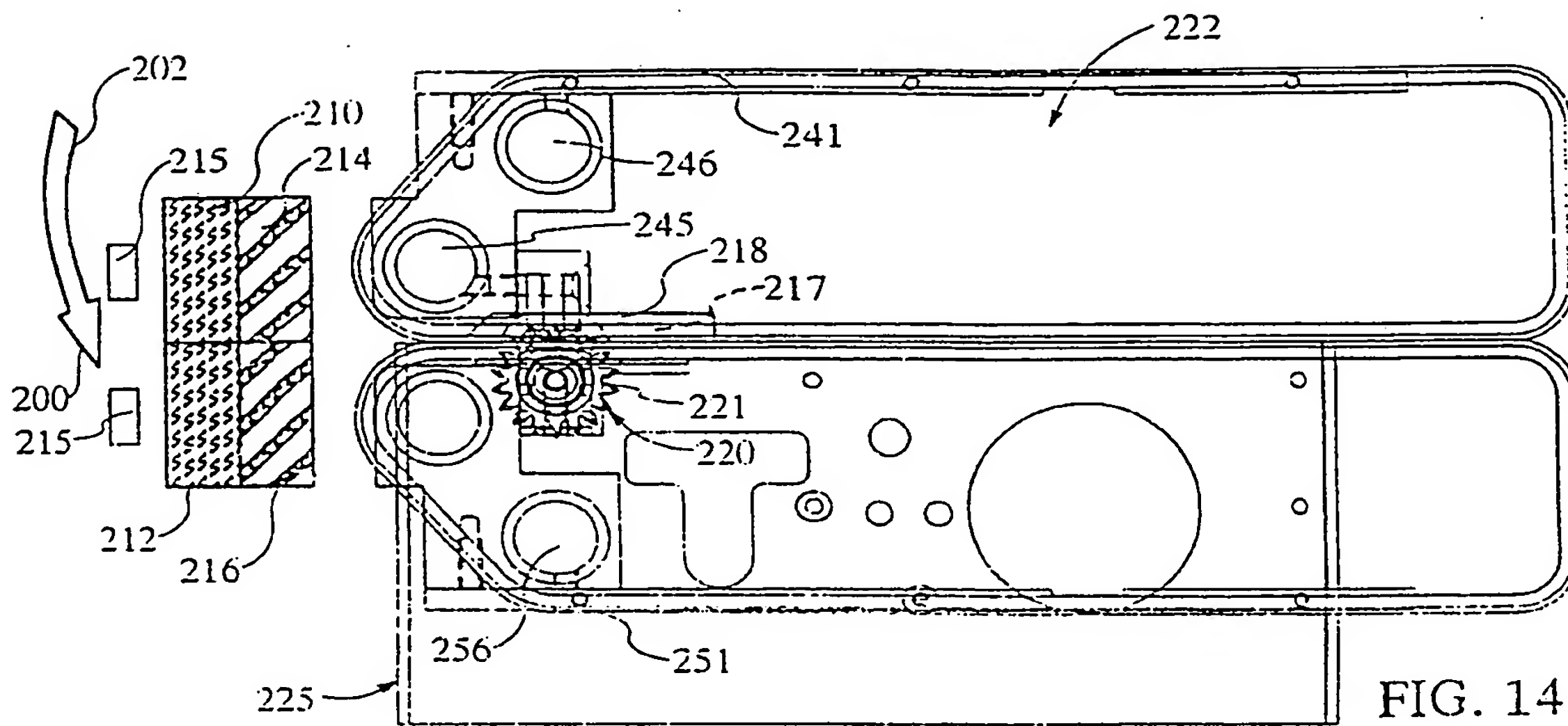


FIG. 13



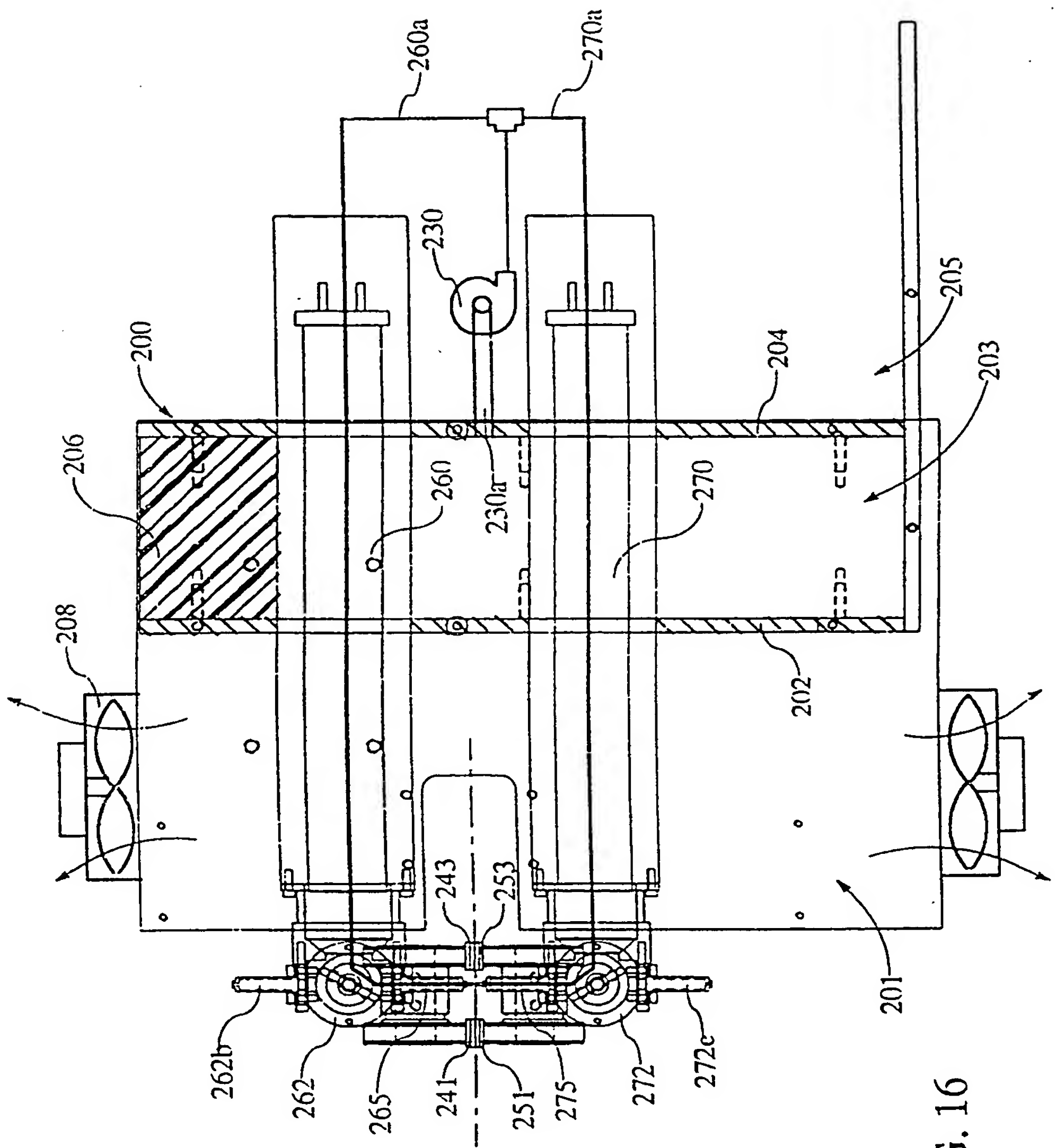


FIG. 16

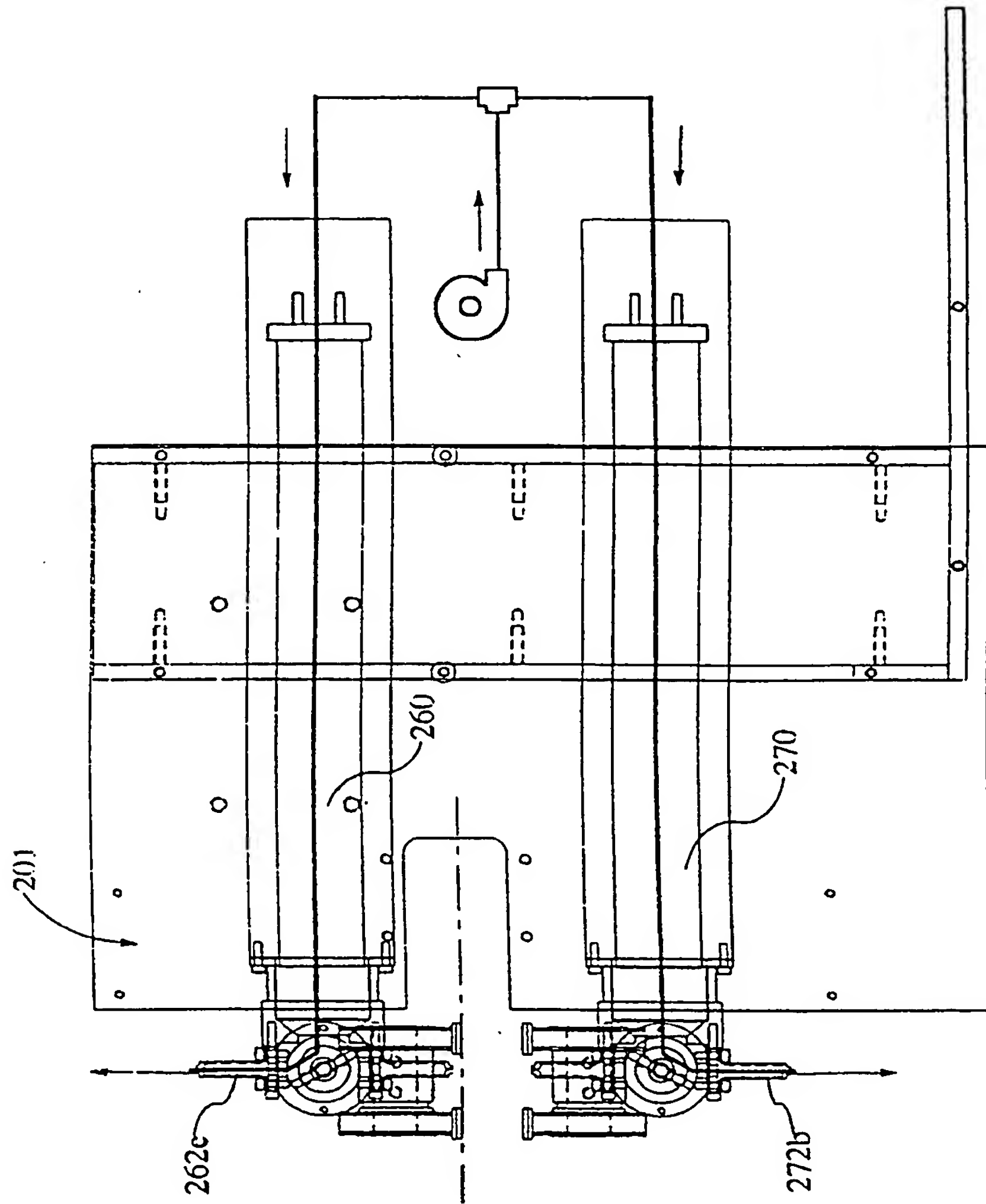


FIG. 17

FIG. 18

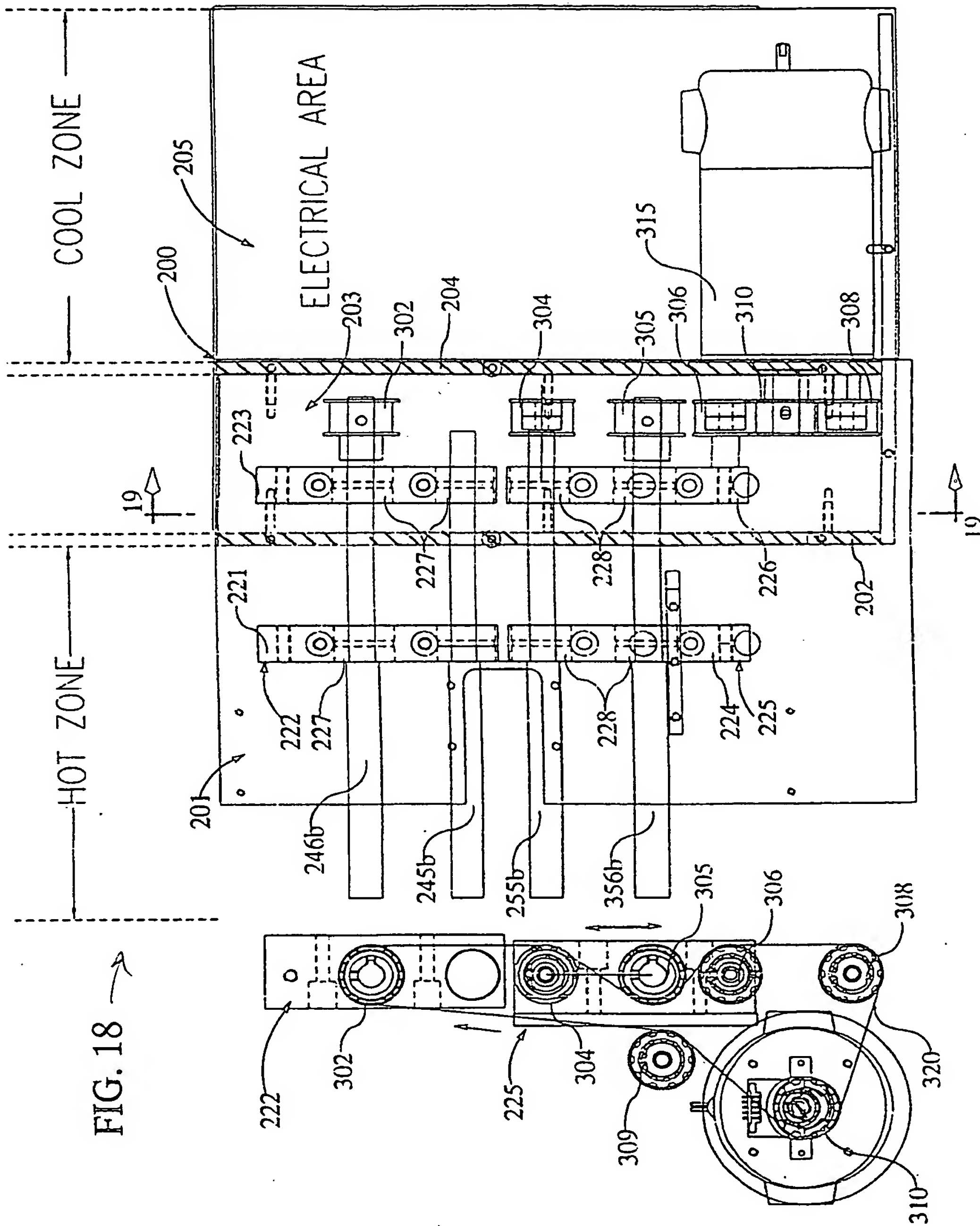


Fig 19

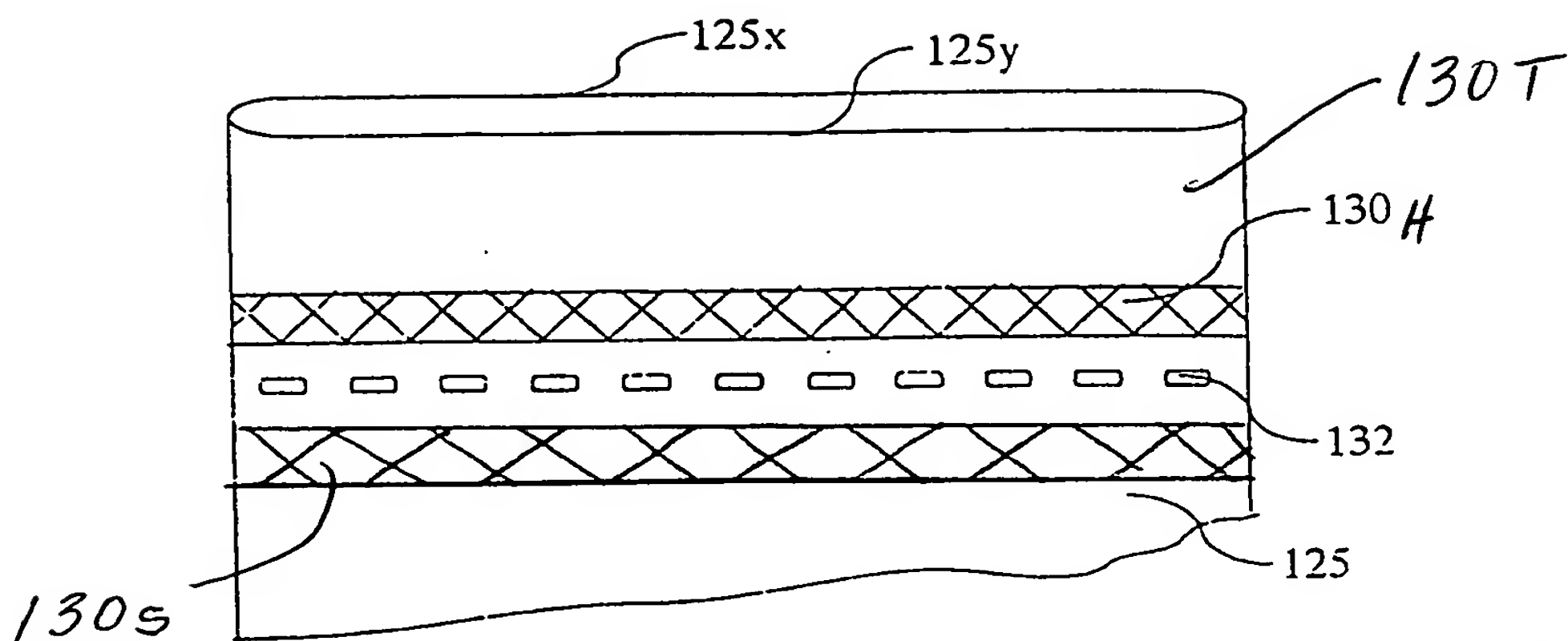


FIG. 21

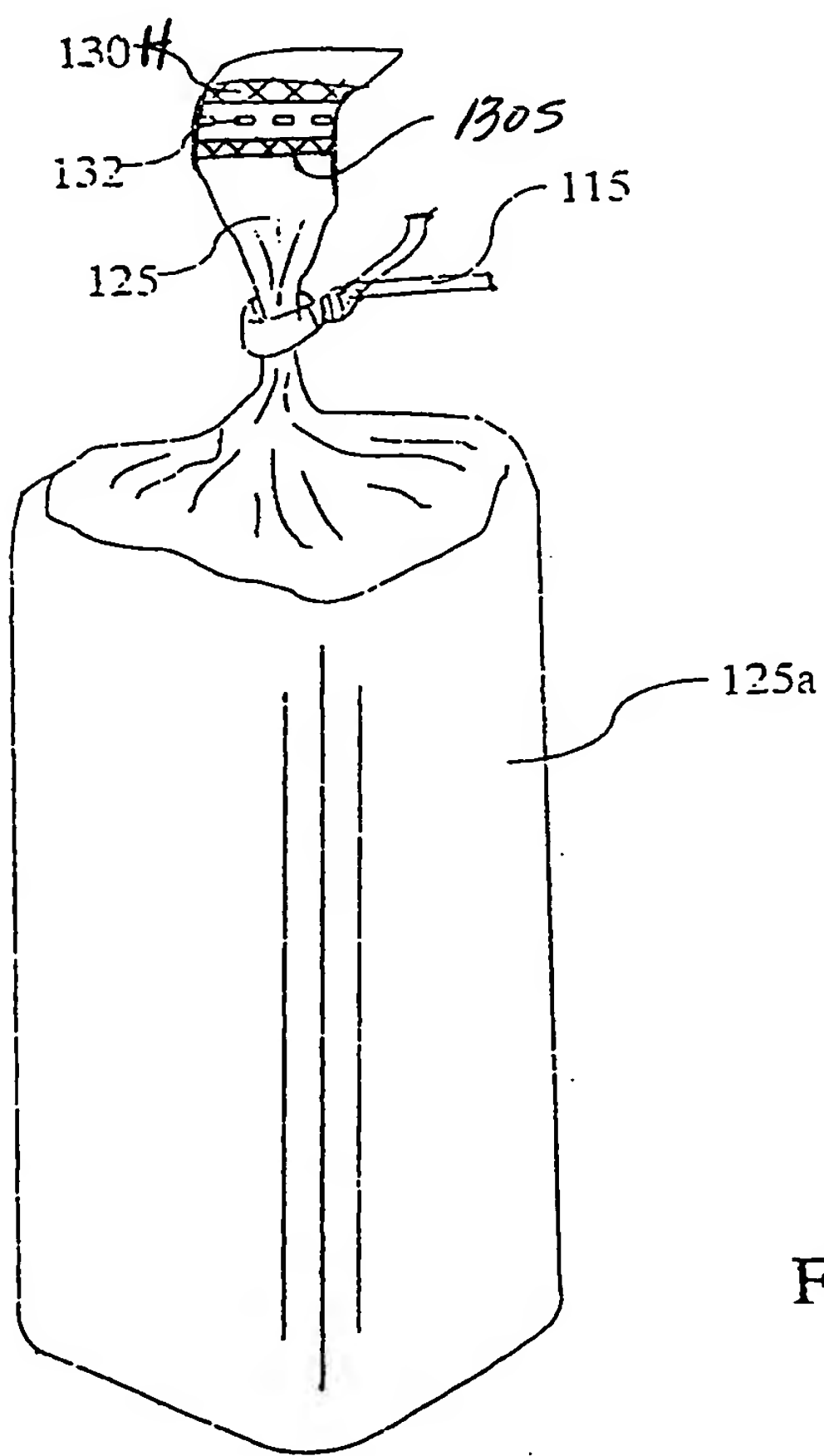


FIG. 20

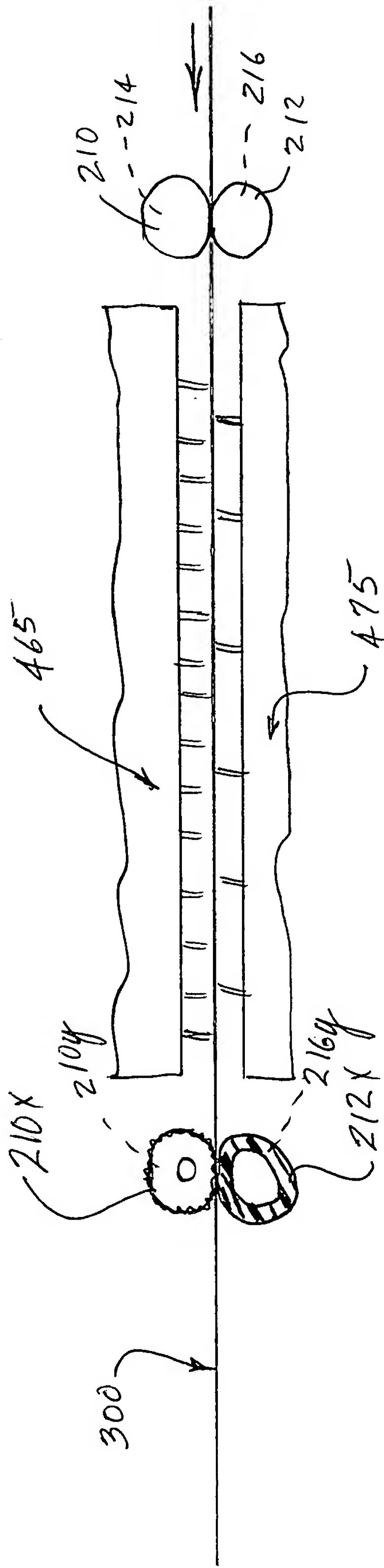


Fig 22

18414
(3)

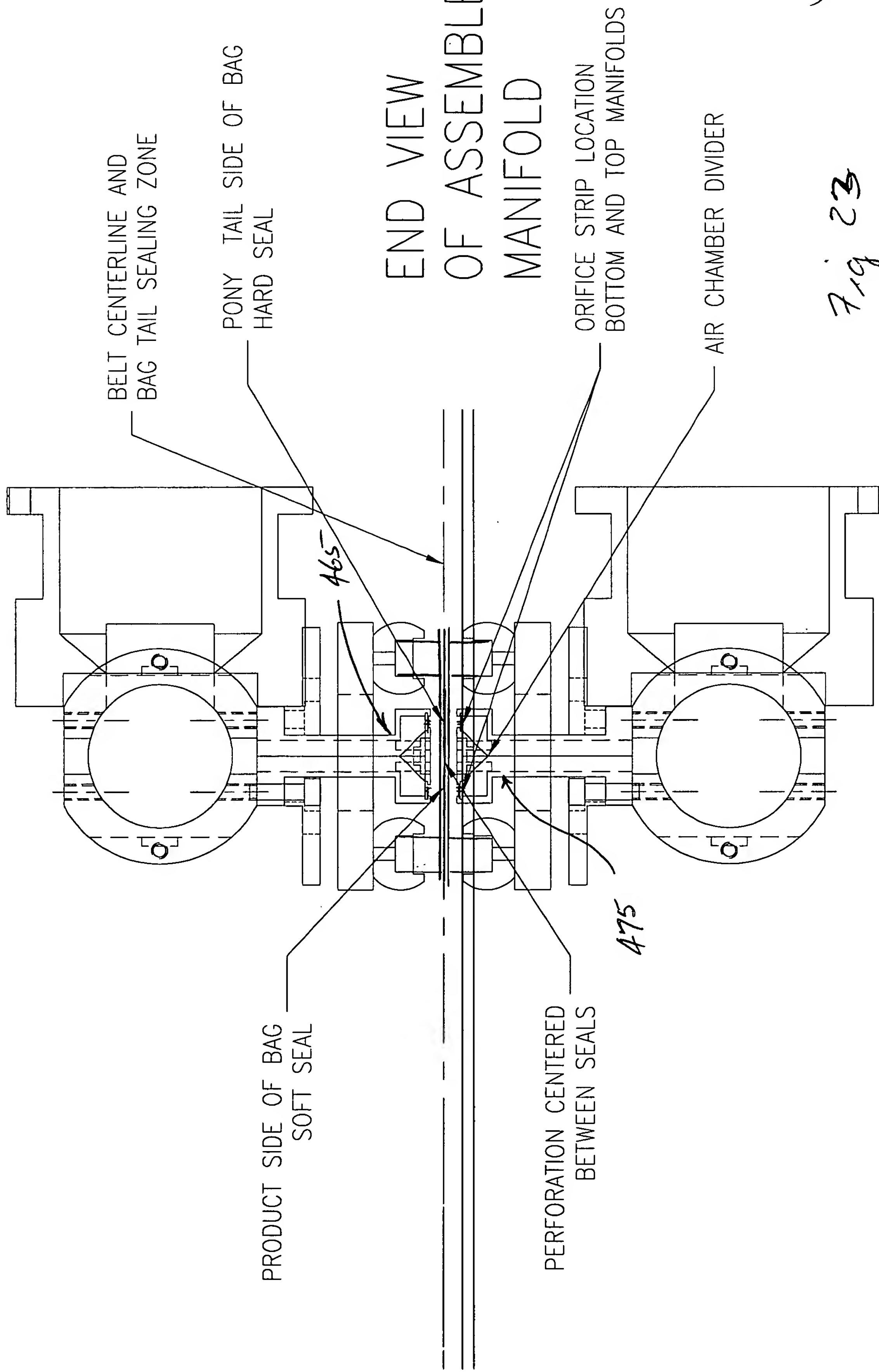


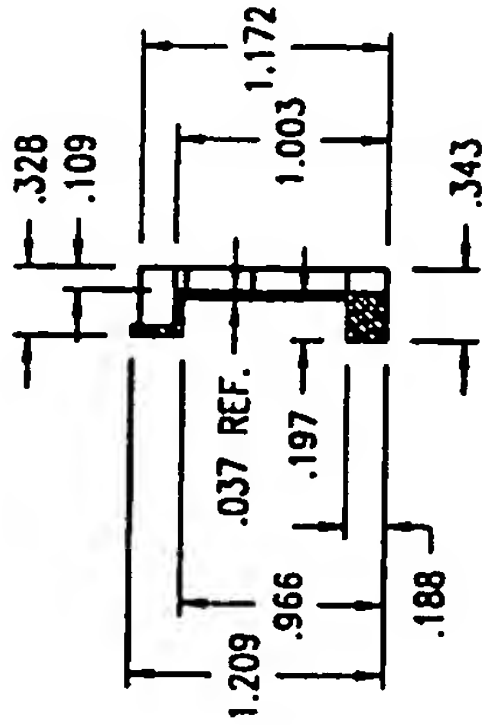
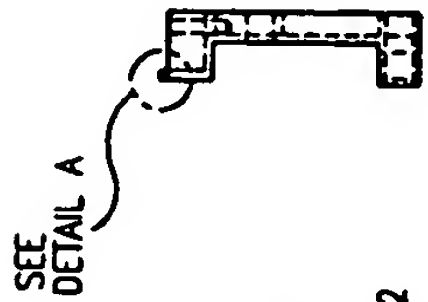
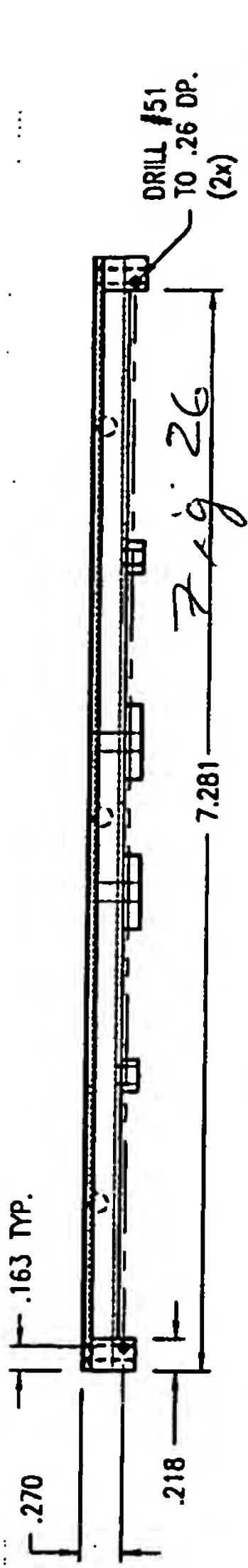
Fig 23

[illegible]

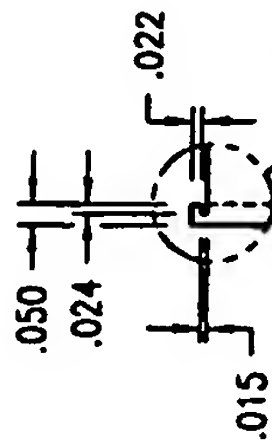
Fig 24

18,414-2

TOP VIEW OF DETAIL



SECTION A-A
Fig 28



DETAIL A
SCALE 1=2

Fig 30

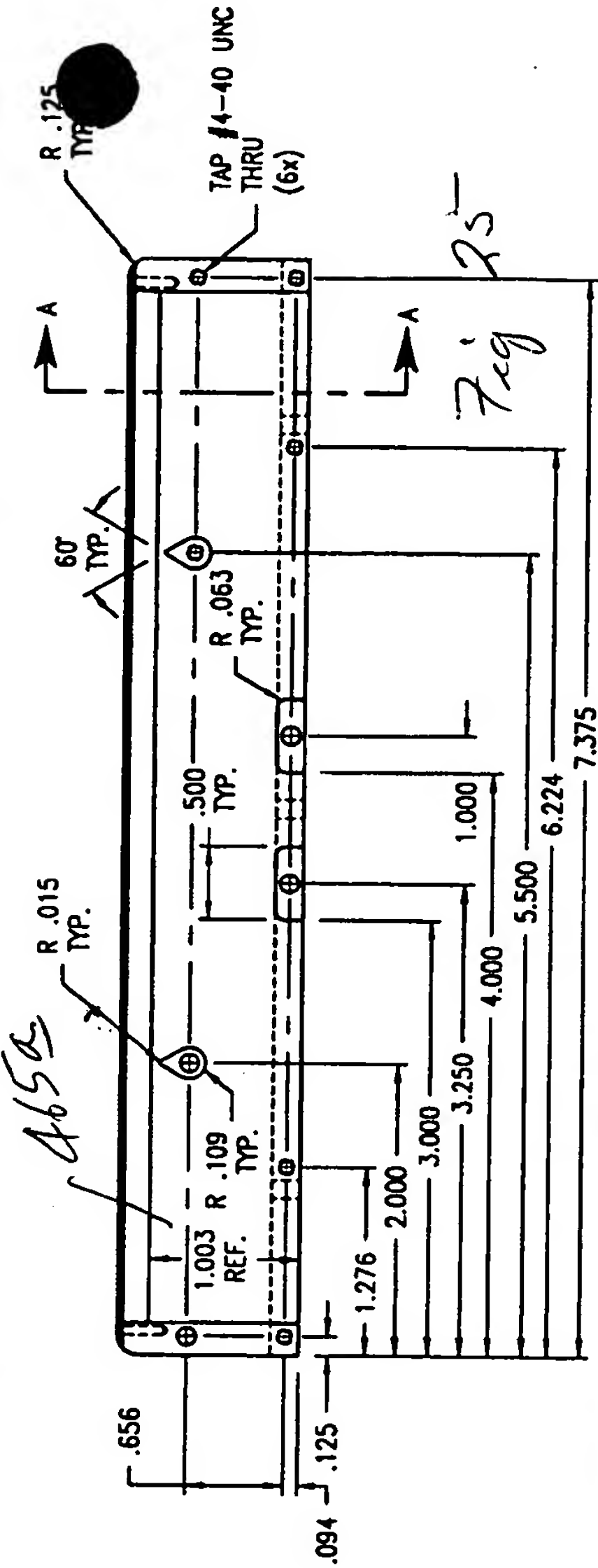


Fig 25

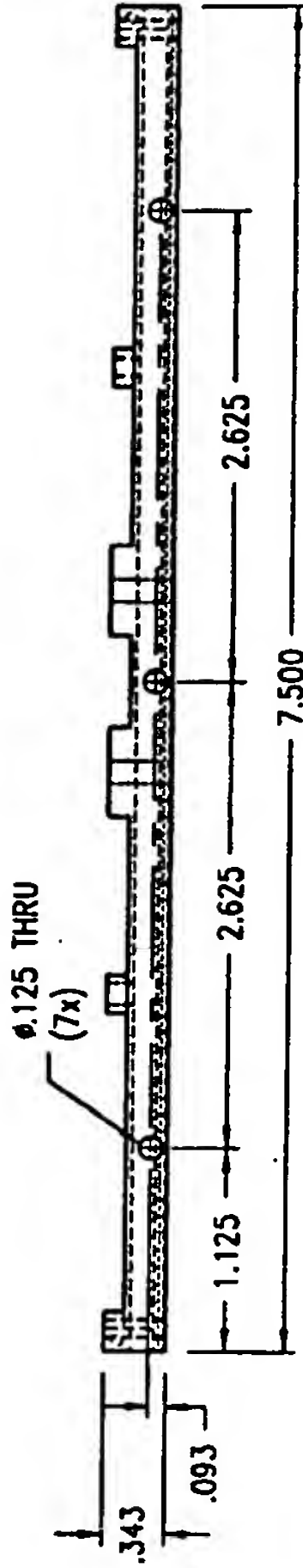
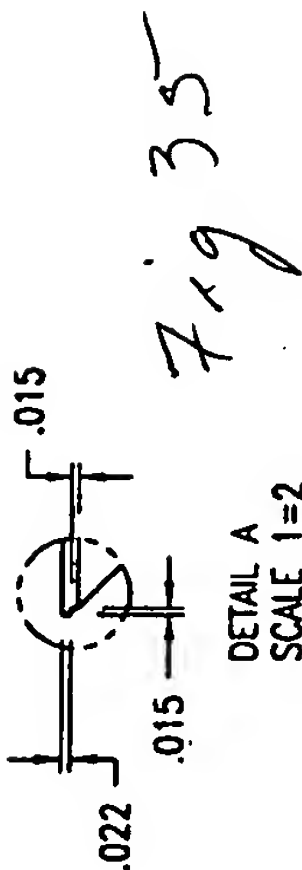
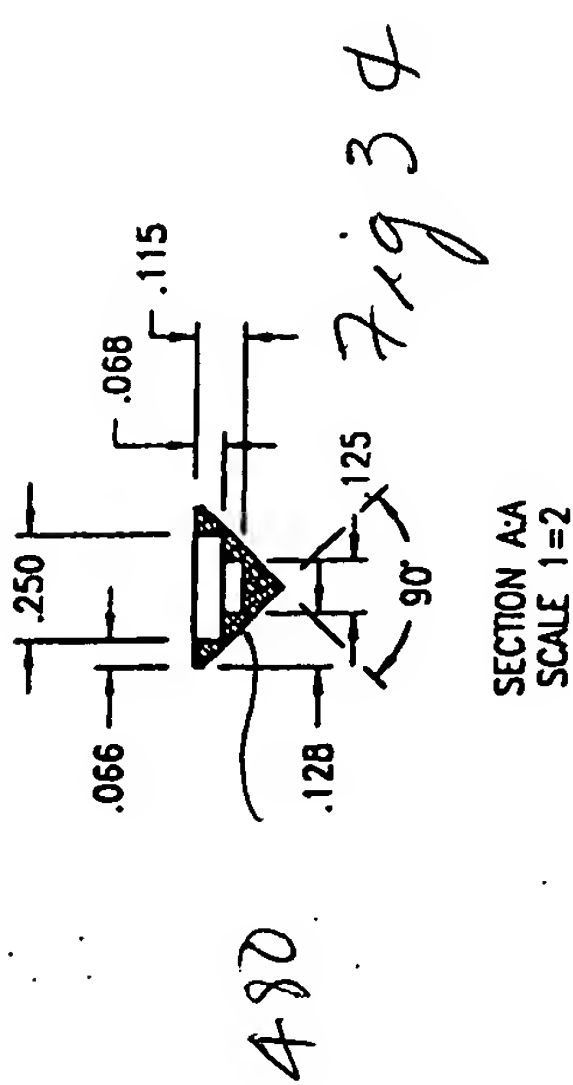
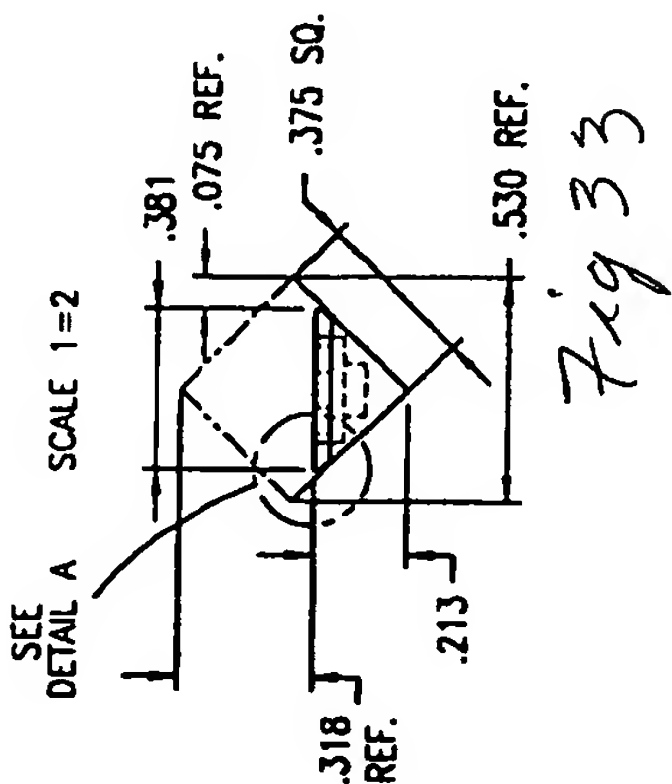
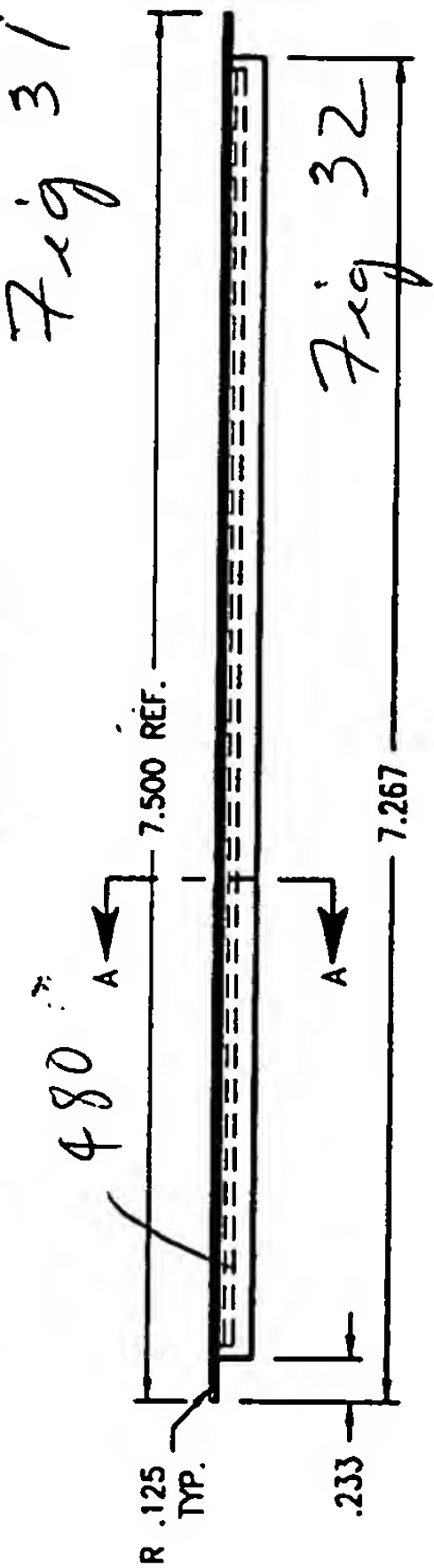
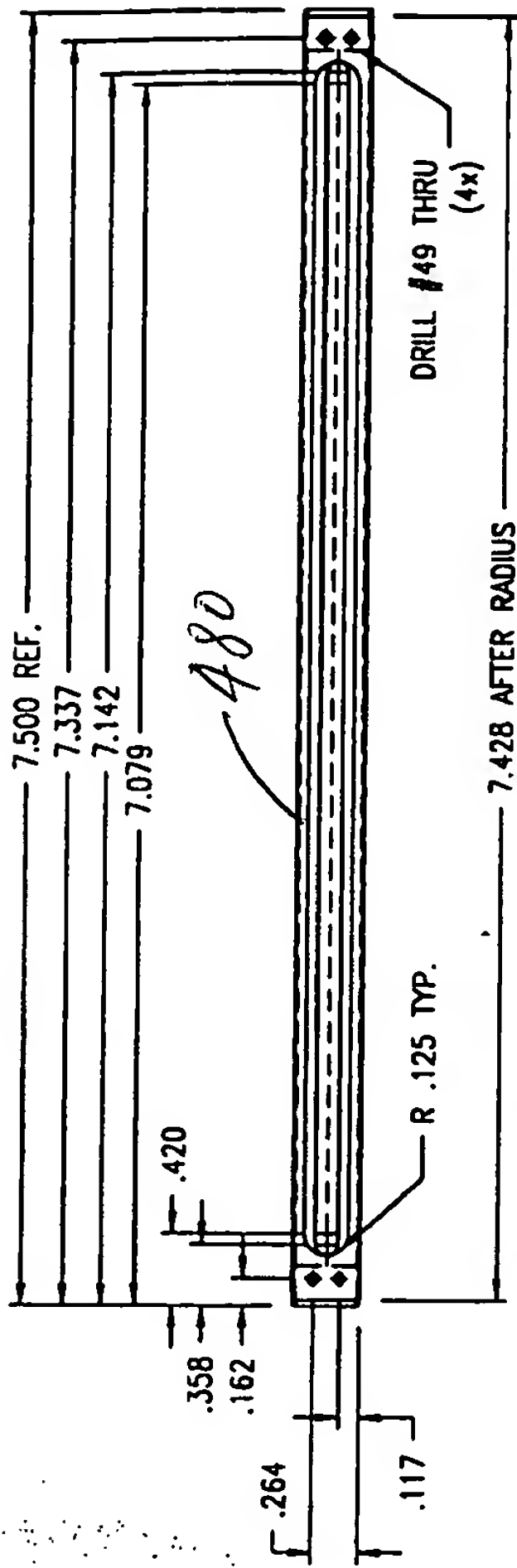


Fig 27

18,414
(5)

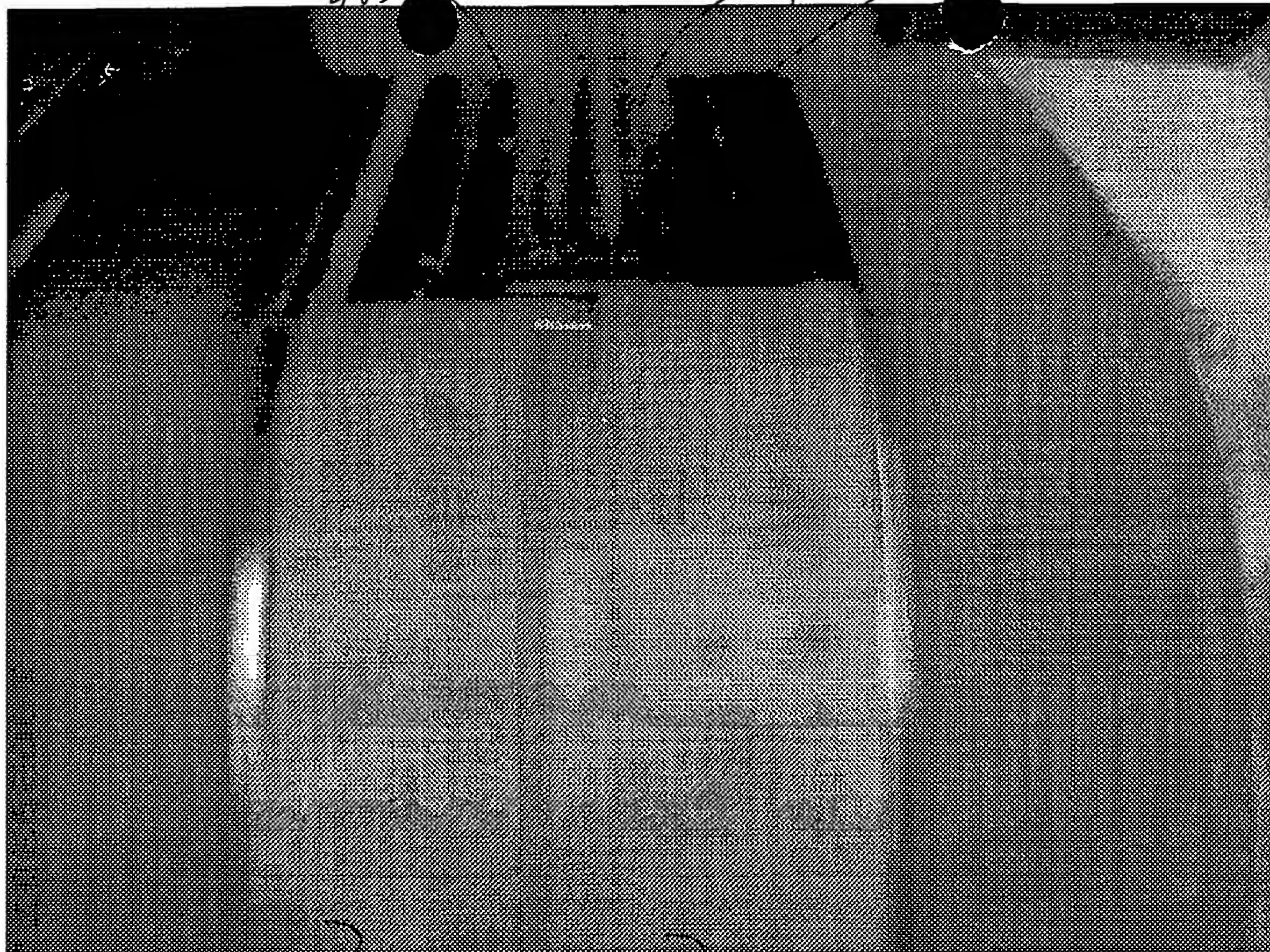
18, 414 - 3

FOR THE "COE" OF



18,414
(6)

1841A
(7)



212X

216y

Fig 36

BEST AVAILABLE COPY

BEST AVAILABLE COPY

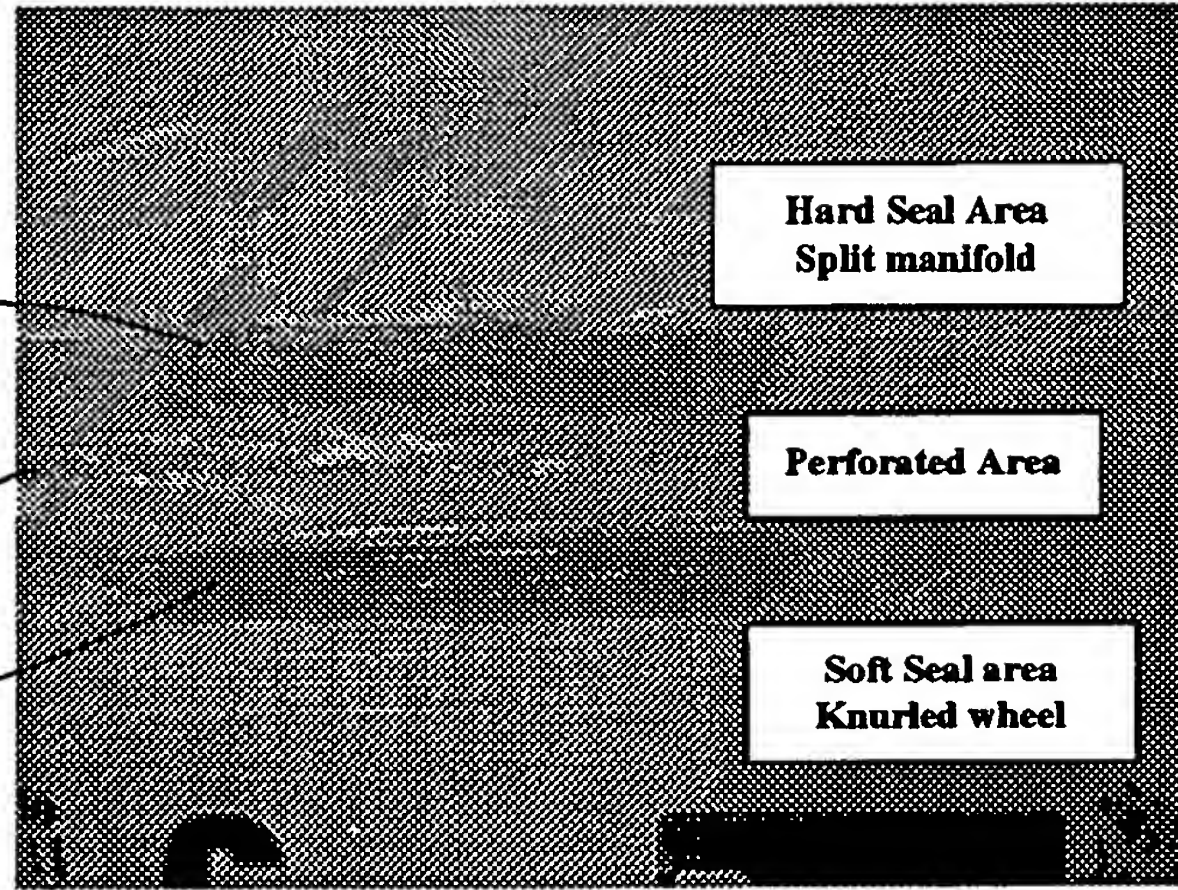
New Design Oshikiri Sealing Unit Designed per customer requests

7x9 39

130H

132

130S

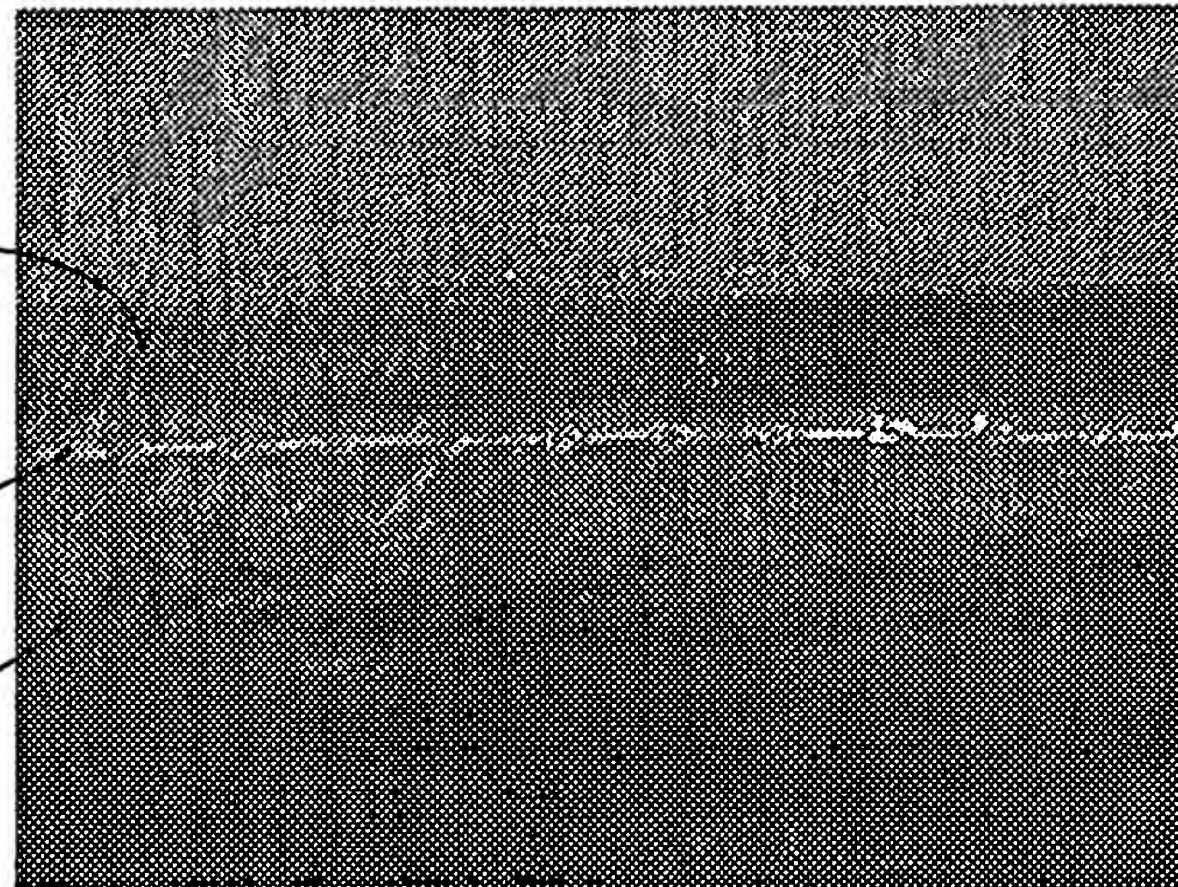


7x9 38

130H

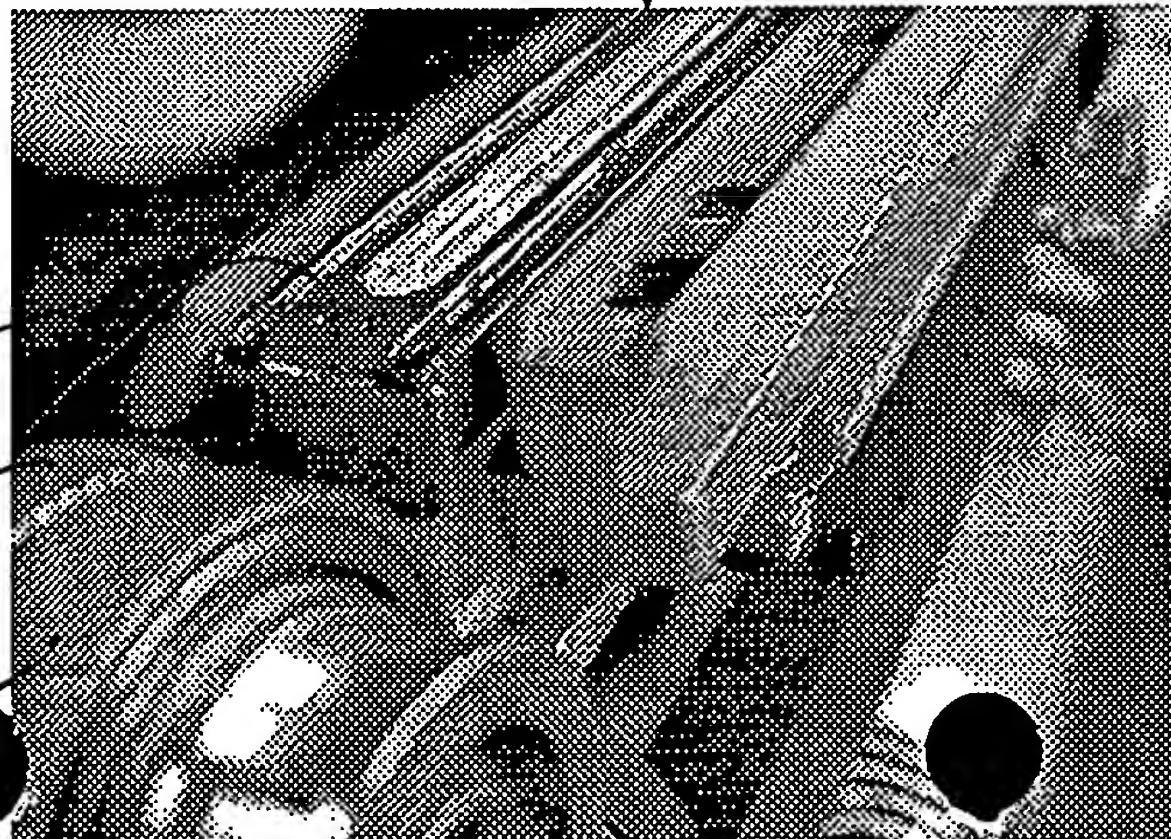
132

130S



7x9 37

Split manifold to separate seal areas



460

2104

2102

8414 (8)

106121 4062007